



MATERIAL SAFETY DATA SHEET

Trade Name: Tri-Vis cP+™

Revision Date: 1/8/07

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Trade Name: Tri-Vis cP+™
Chemical Family: Mixture
Applications: Oil well drilling fluid additive
Emergency Telephone (24 hr.): (ChemTrec) 800-424-9300
Supplied by: MASI Technologies, LLC
P.O. Box 81127
Lafayette, LA 70598-1127
Tel. No. (866) 494-5444
www.masitech.com

Revision Number: 3

HMIS Rating

Health: 1*

Flammability: 1

Physical Hazard: 0

PPE: E

HMIS Key: 4=Severe, 3=Serious, 2=Moderate, 1=Slight, 0=Minimal Hazard. *Chronic effects - See Section 11. See Section 8 for Personal Protective Equipment recommendations.

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredient	CAS No.	Wt. %	Comments:
Silica, crystalline, quartz	14808-60-7	≤1	Naturally occurring component
Silica, amorphous	7631-86-9	1 – 5	No comments
Clay compound		10 – 30	No comments
Ester compound		10 – 30	No comments
Organophilic clay		60 – 100	No comments

3. HAZARDS IDENTIFICATION

Emergency Overview:

Caution! May cause eye, skin, and respiratory tract irritation. Long term inhalation of particulates may cause lung damage. Cancer hazard. Contains crystalline silica which may cause cancer.

Canadian WHMIS:

UN PIN No: Not regulated

WHMIS Class: D2A D2B

Physical State: Powder

Odor: Mild Amine

Color: Tan

Potential Health Effects:

Acute Effects

Eye Contact:

May irritate eyes.

Skin Contact:

May be irritating to the skin.

Inhalation:

May cause respiratory tract irritation.

Ingestion:

May cause gastric distress, nausea and vomiting if ingested.

Carcinogenicity & Chronic Effects:

See Section 11 - Toxicological Information.

Routes of Exposure:

Eyes. Dermal (skin) contact. Inhalation.

Target Organs/Medical Conditions

Aggravated by Overexposure:

Eyes. Skin. Respiratory System.

MATERIAL SAFETY DATA SHEET

Trade Name: **Tri-Vis cP+™**

Revision Date: 1/8/07

Page 2/5

4. FIRST AID MEASURES

Eye Contact:	Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.
Skin Contact:	Wash skin thoroughly with soap and water. Remove contaminated clothing and laundry before reuse. Get medical attention if any discomfort continues.
Inhalation:	Move person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Ingestion:	Dilute with 2-3 glasses of water or milk, if conscious. Never give anything by mouth to an unconscious person. If signs of irritation or toxicity occur, seek medical attention.
General Notes:	Persons seeking medical attention should carry a copy of this MSDS with them.

5. FIRE FIGHTING MEASURES

Flammable Properties

Flash Point: F (C):	NA
Flammable Limits in Air - Lower (%):	ND
Flammable Limits in Air - Upper (%):	ND
Auto Ignition Temperature: F(C)	ND
Flammability Class:	NA
Other Flammable Properties:	Dusts at sufficient concentrations can form explosive mixtures with air.
Extinguishing Media:	Use extinguishing media appropriate for surrounding fire. This material is not combustible.

Protection of Fire-Fighters

Special Fire-Fighting Procedures:	Do not enter fire area without proper personal protective equipment, including NIOSH/MSHA approved self-contained breathing apparatus. Evacuate area and fight fire from a safe distance. Water spray may be used to keep fire-exposed containers cool. Keep water run off out of sewers and waterways.
Hazardous Combustion Products:	Oxides of: Carbon. Nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:	Use personal protective equipment identified in Section 8.
Spill Procedures:	Evacuate surrounding area, if necessary. Wet product may create a slipping hazard. Contain spilled material. Avoid the generation of dust. Sweep, vacuum, or shovel and place into closable container for disposal.
Environmental Precautions:	Waste must be disposed of in accordance with federal, state and local laws. Do not allow to enter sewer or surface and subsurface waters.

7. HANDLING AND STORAGE

Handling:	Put on appropriate personal protective equipment. Avoid contact with skin and eyes. Avoid generating or breathing dust. Product is slippery when wet. Use only in a well ventilated area. Wash thoroughly after handling.
Storage:	Store in dry, well-ventilated area. Keep container closed. Store away from incompatibles. Follow safe warehousing practices regarding palletizing, banding, shrink-wrapping and/or stacking.

MATERIAL SAFETY DATA SHEET

Trade Name: Tri-Vis cP+™

Revision Date: 1/8/07

Page 3/5

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits (TLV & PEL - 8H TWA):

Ingredient	CAS No.	Wt. %	ACGIH TLV	OSHA PEL	Other	Notes
Silica, crystalline, quartz	14808-60-7	≤1	0.05 mg/m ³	See Table Z-3	NIOSH: 0.05 mg/m ³ TWA (10H day/40H wk)	(R)
Silica, amorphous	7631-86-9	1 – 5	10 mg/m ³ (total); 3 mg/m ³ (respirable)	See Table Z-3	NA	None
Clay compound		10 – 30	NA	NA	NA	(1)
Ester compound		10 – 30	NA	NA	NA	None
Organophilic clay		60 – 100	NA	NA	NA	(1)

Notes

(1) Control as an ACGIH particulate not otherwise specified (PNOS): 10 mg/m³ (Inhalable); 3 mg/m³ (Respirable) and an OSHA particulate not otherwise regulated (PNOR): 15 mg/m³ (Total); 5 mg/m³ (Respirable).

(R) Respirable fraction (ACGIH); Table Z-3: PEL for Mineral Dusts containing crystalline silica are 10 mg/m³ / (%SiO₂ + 2) for quartz and ½ the calculated quartz value for cristobalite and tridymite.

Engineering Controls: Use appropriate engineering controls such as, exhaust ventilation and process enclosure, to ensure air contamination and keep workers exposure below the applicable limits.

Personal Protection Equipment

Eye/Face Protection: Dust resistant safety goggles.

Skin Protection: Wear appropriate clothing to prevent repeated or prolonged skin contact. Chemical resistant gloves recommended for prolonged or repeated contact. Use protective gloves made of: Neoprene. Nitrile.

Respiratory Protection: Use at least a NIOSH-approved N95 half-mask disposable or reusable particulate respirator (dust mask). In work environments containing oil mist/aerosol, use at least NIOSH-approved P95 half-mask disposable or reusable particulate respirator. For exposure exceeding 10 x PEL use a NIOSH-approved N100 Particulate Respirator.

Refer to Exposure Limits table (Section 8) for component specific respiratory protection recommendations.

General Hygiene Considerations: Work clothes should be washed separately at the end of each work day. Disposable clothing should be discarded, if contaminated with product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Tan
Odor:	Mild Amine
Physical State:	Powder
pH:	ND
Bulk Density, lb/cuft:	Compacted: 53.9; uncompactd: 40.7
Solubility (Water):	Partially soluble <25%
Melting/Freezing Point:	ND
Boiling Point:	ND
Vapor Pressure:	NA
Vapor Density (Air=1):	NA
Evaporation Rate:	NA
Odor Threshold(s):	ND

MATERIAL SAFETY DATA SHEET

Trade Name: **Tri-Vis cP+™**

Revision Date: 1/8/07

Page 4/5

10. STABILITY AND REACTIVITY

Chemical Stability: Stable
Conditions to Avoid: Keep away from heat, sparks and flame
Materials to Avoid: Oxidizers. Acids.
Hazardous Decomposition Products: For thermal decomposition products, see Section 5.
Hazardous Polymerization: Will not occur

11. TOXICOLOGICAL INFORMATION

Component Toxicological Data: Any adverse component toxicological effects are listed below. If no effects are listed, no such data were found.

Ingredient	CAS No.	Acute Data
Ester compound		Oral LC50: 29,100 ul/kg (rat); Dermal LC50: >20 ml/kg (rabbit)

Ingredient	Component Toxicological Summary
Silica, crystalline, quartz	Crystalline silica is the most widely occurring of all minerals. The most common form of silica is sand. The International Agency for Research on Cancer (IARC) has designated crystalline silica in the form of quartz or cristobalite a Group 1 (carcinogenic to humans). This designation was based on an increased risk of lung cancer among crystalline silica exposed workers. IARC did note that carcinogenicity of crystalline silica in humans was not detected in all industrial circumstances studied. Further, carcinogenicity of crystalline silica may be dependent on inherent characteristics of the crystalline silica or external factors affecting its biological activity or distribution of polymorphs. (IARC Vol. 68, 1997, p. 41). The National Toxicology Program (NTP) classifies crystalline silica as "reasonable anticipated to cause cancer in humans" (6 th Annual Report on Carcinogens, 1991). Long term inhalation of crystalline silica can also result in the lung disease, silicosis. Symptoms of this disease include coughing and shortness of breath (NJ HSFS, January 1996)

Product Toxicological Information: This product may contain residual amine. Some amines cause skin sensitization, an allergic reaction.

12. ECOLOGICAL INFORMATION

Ingredient	CAS No.	Acute Data
Ester compound		LC50 96H: 5,300 mg/l (Leuciscus idus); LC50 48H: >500 mg/l (Daphnia magna); LC50 72H: >500 mg/l (Scenedesmus subspicatus)

Product Ecotoxicity Data: Contact MASI's Environmental Affairs Department for available product ecotoxicity data.

Biodegration: ND
Bioaccumulation: ND
Octanol/Water Partition Coefficient: ND

13. DISPOSAL CONSIDERATIONS

Waste Classification: ND

Waste Management: Under U.S. Environmental Protection Agency (EPA) Resource Conservations and Recovery Act (RCRA), it is the responsibility of the user to determine at the time of disposal, whether the product meets RCRA criteria for the hazardous waste. This is because product uses, transformations, mixtures, processes, etc., may render the resulting materials hazardous. Empty containers contain residues. All labeled precautions must be observed.

Disposal Method: Recover and reclaim or recycle, if practical. Should this product become a waste, dispose of in a permitted industrial landfill. Ensure that the containers are empty by the RCRA criteria prior to disposal in a permitted industrial landfill.

MATERIAL SAFETY DATA SHEET

Trade Name: **Tri-Vis cP+™**

Revision Date: 1/8/07

Page 5/5

14. TRANSPORT INFORMATION

U.S. DOT

Shipping Description: Not regulated for transportation by DOT, TDG, IMDG, ICAO/IATA.

TDG (Canada):

Shipping Description: Not regulated

UN PIN No: Not regulated

IMDG

Shipping Description: Not regulated

ICAO/IATA

Shipping Description: Not regulated

15. REGULATORY INFORMATION

U.S. Federal and State Regulations

SARA 311/312 Hazard Categories: Immediate (acute) health hazard. Delayed (chronic) health hazard.

SARA 302/304, 313; CERCLA RQ, California Proposition 65: Note: If no components are listed below, this product is not subject to the referenced SARA and CERCLA regulations and is not known to contain a Proposition 65 listed chemical at a level that is expected to pose a significant risk under anticipated use conditions.

Ingredient	SARA 302/ TPQs	SARA 313	CERCLA RQ	CA 65 Cancer	CA 65 Dev. Tox.	CA 65 Repro. F	CA 65 Repro. M
Silica, crystalline, quartz	--	--	--	X	--	--	--

State Comments: Proposition 65: This product contains chemical(s) considered by the State of California's Safe Drinking Water and Toxic Enforcement Act of 1986 to cause cancer and/or reproductive toxicity. See table under U.S. Federal and State Regulations for the specific chemicals.

International Chemical Inventories

Australia AICS - Components are listed or exempt from listing.

Canada DSL – Contains a component(s) that is listed on the NDSL.

China Inventory – Contains a component that is not listed.

European EINECS - Components are listed or exempt from listing.

Japan METI ENCS - Contains a component that is not listed.

Korea TCCL ECL - Contains a component that is not listed.

Philippine PICCS - Contains a component that is not listed.

U.S. TSCA - Components are listed or exempt from listing.

U.S. TSCA - No components are subject to TSCA 12(b) export notification requirements.

Canadian Classification:

Controlled Products Regulations Statement: This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

WHMIS Class: D2A D2B

16. OTHER INFORMATION

The following sections have been revised: All sections

NA - Not Applicable, ND - Not Determined.

Disclaimer:

MSDS furnished independent of product sale. While every effort has been made to accurately describe this product, some of the data are obtained from sources beyond our direct supervision. We can not make any assertions as to its reliability or completeness; therefore, user may rely on it only at user's risk. We have made no effort to censor or conceal deleterious aspects of this product. Since we cannot anticipate or control the conditions under which this information and product may be used, we make no guarantee that the precautions we have suggested will be adequate for all individuals and/or situations. It is the obligation of each user of this product to comply with the requirements of all applicable laws regarding use and disposal of this product. Additional information will be furnished upon request to assist the user; however, no warranty, either expressed or implied, nor liability of any nature with respect to this product or to the data herein is made or incurred hereunder.